

## BULK-HANDLING SINCE 1985









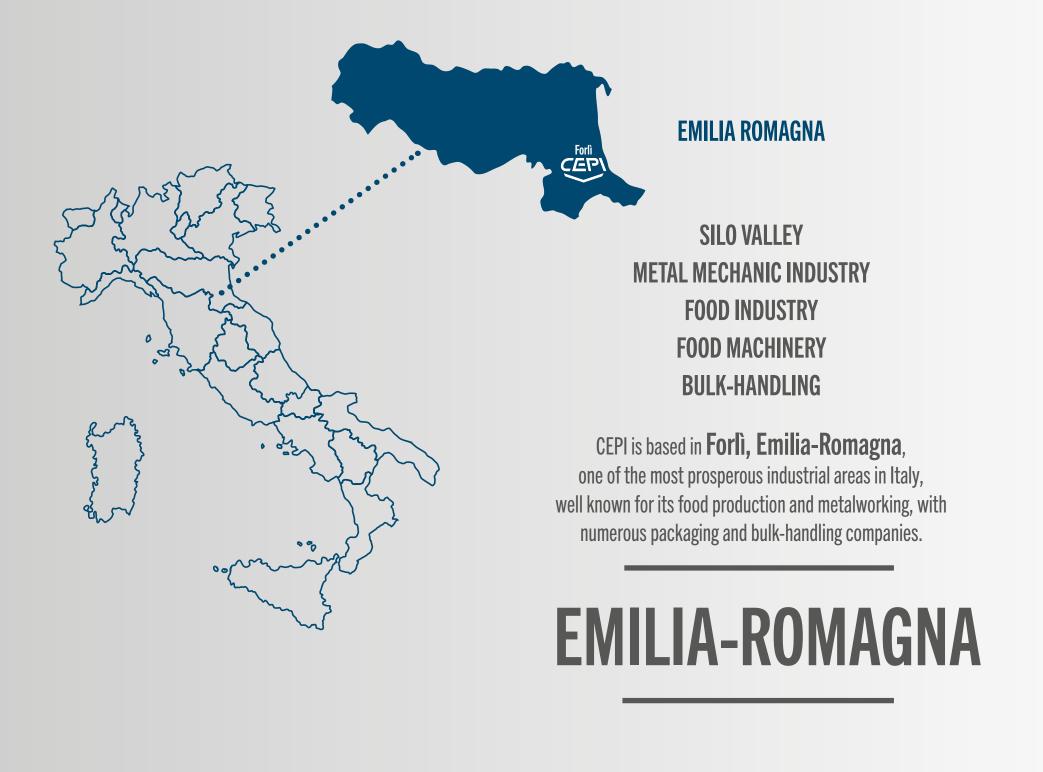


**CEPI designs, manufactures and commissions** 

bulk-handling systems for the storage, transport and dosing of raw materials, as well as fully integrated automation and technologies to complete all production processes.







#### **OUR METHOD**



PRODUCT AND PROCESS
ANALYSIS



ENGINEERING R&D



INTEGRATED AUTOMATION



DIRECT MANUFACTURING



QUALITY & SUSTAINABILITY



PROJECT MANAGEMENT



LOGISTICS & COMMISSIONING



**SERVICE** 

### OUR VISION



**TURN-KEY** 



**CUSTOMIZATION** 



RESEARCH



**DURABILITY** 

Our mission is:

**to build** highly customized installations managing the entire production line from storing to dosage

**to develop** specialized technologies that meet diverse and ever evolving needs around the planet

**to minimize** energy and material consumptions and preserve the proprieties and taste of the materials managed in our systems

to valorize people, ideas, community and territory

**to grow** in a sustainable way innovating the technologies in our sector







**FLEXIBILITY** 

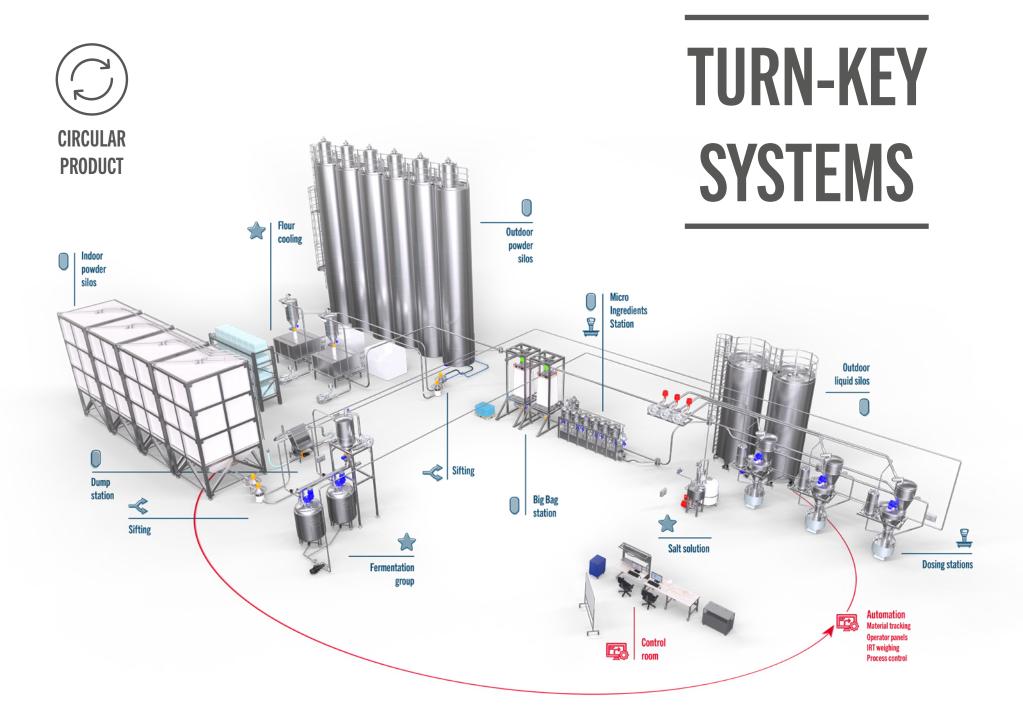


REVAMPING

# LONG-TERM ORGANIC THINKING

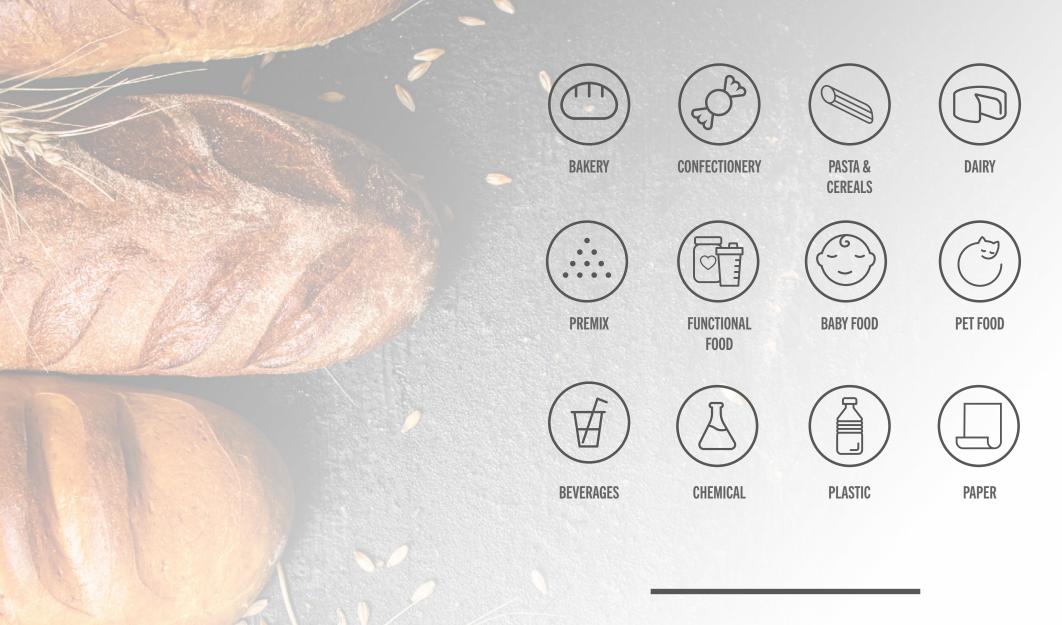
Our method sees storage, dosing, transport operations and their automation in their totality, and in the way they interact with each other. Similarly, we consider all the user's processes and their future plans, creating flexibile solutions that will easily accommodate new developments and expansions.

This approach makes our systems very durable, with an exceptional revamping ability on our part: systems that we built 30 years ago are still functioning efficiently.









#### **OUR MARKETS**



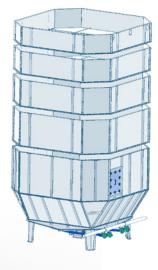


#### **SILBOX**

Modular indoor silos in stainless or aluminum steel, with vibrating cone or fluidized bed for a complete emptying of product by the first in first out principal.



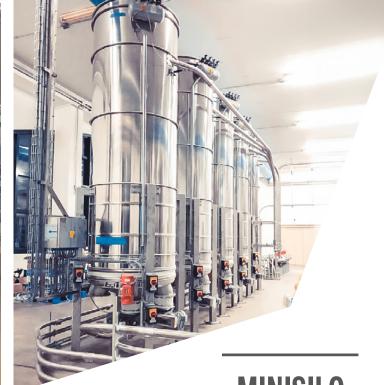












MINISILO

Stainless steel cylindres suitable to all spaces.

Bag dumping stations of variable capacity, suitable both to load silos and to feed the lines directly. Use it in battery for big production volumes.

**DUMP STATIONS** 





powder, cocoa powder, salt and others.

**TRIMIX** 

## CONVEYING SYSTEM

**Pneumatic conveyance of powders** 

Suction or low pressure compression or dense phase

Mechanical conveyance with feeding screws, belts and chains

Centrifugal and volumetric pumps for liquids

Modified atmosphere management and temperature management



SUSTAINABLE



**OPTIMIZED** 





Rotary valve



Slide valve

Sifting
Rotary valve
Butterfly valve
Lift diverter
Slide valve
Magnet
Lump breaker
Multiline distributor
Cepatic



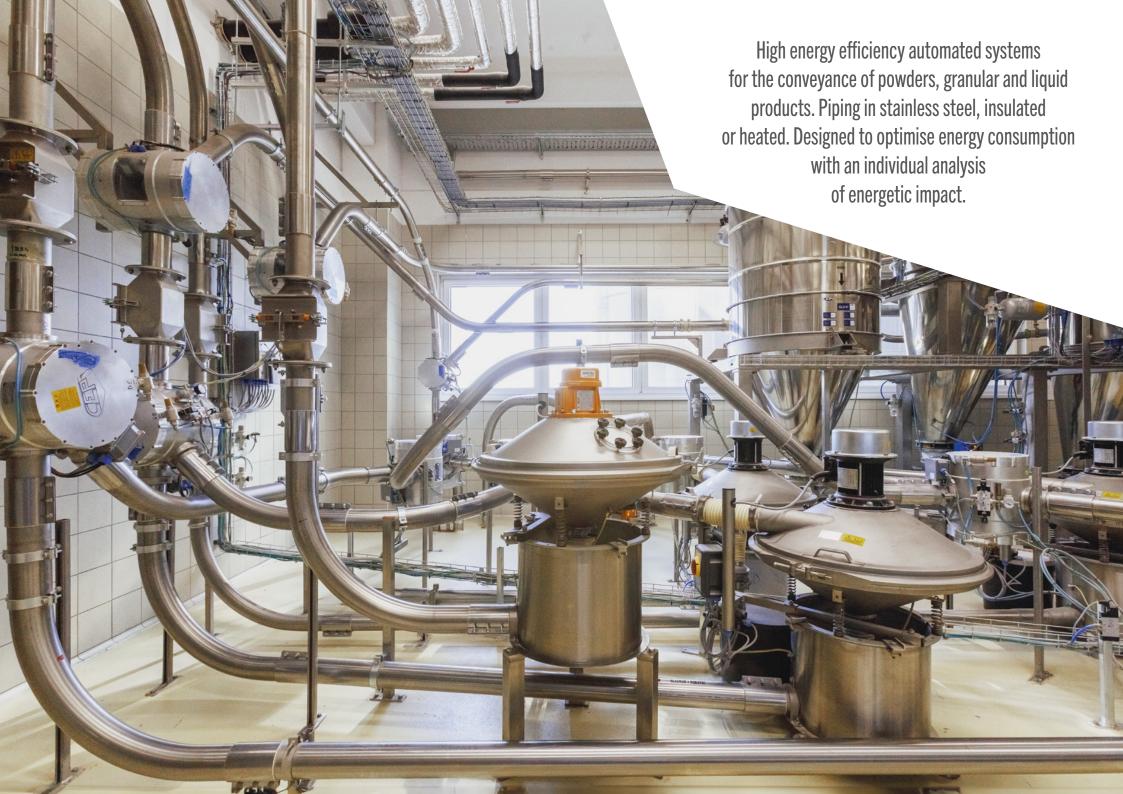
Lump breaker



Lift diverter

In-house manufacture of ATEX conform components to aid transport operations and to protect against anti-explosion and contaminations.

#### **COMPONENTS**











#### **DOSING STATION**

in appropriate steel material.



Homogeneous mix of powders even for quantities lower than 1% of the total weight in the span of 3-5 minutes

**Optimizes mixing and production times** 

Mix ingredients before dosing or use in place of the dosing hopper

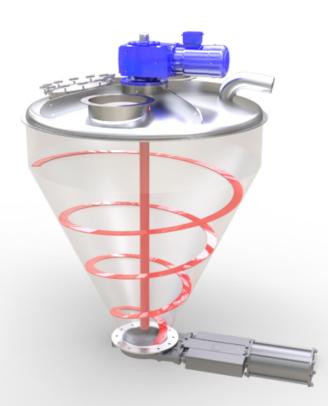
Hygienic design with total dischage, fully inspectable and easy to clean

Variable capacity

Load pneumatically or by gravity

Slide valve and extraction by with rotary valve or feed screw

Stainless steel





#### **BLENDER**



#### **AUTOMATION**

Fully integrated automation of all operations including production management on PLC with HMI, full traceability and warehouse management on native software, total information exchange with SQL database and weight control in real time.

Production management,
process control, traceability, information
exchange, weight control
in real time



FULLY INTEGRATED & CUSTOMIZED

24 developers Hardware and software design Electrical system

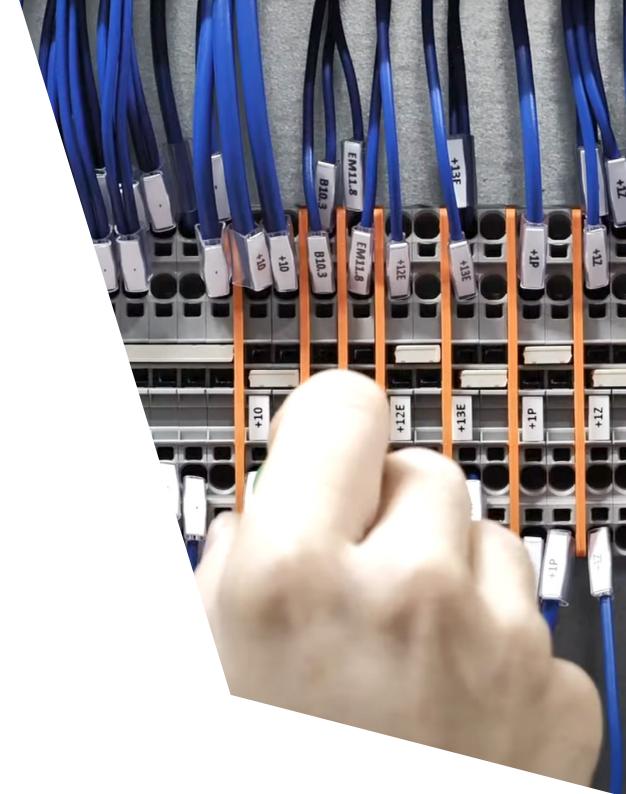


DEVELOPED IN-HOUSE

Testing, optimization, start-up &training Remote support, commissioning & management



COMMISSIONING & SUPPORT





Touch panels providing production management on single or multiple lines.

#### **PANEL** TÁCTIL



**PRODUCTION** 



**RECIPE** 

**Parameterization of ingredients and hoppers** 



**PLC** with HMI **Production management Recipe management** 

Touch panel 4 - 15" Allen Bradley

WP140 LCD Display (Electromechanical automation)

#### Weight control in real time

Local control box with HMI

**Control cabinet** 

Communication

**Statistic report** 

**Remote support** 



















**OPERATOR** PANEL

**PERSONAL** COMPUTER

**MOBILE** DEVICE

## PROCESS CONTROL



PROCESS CONTROL



TRACEABILITY



WAREHOUSE MANAGEMENT



DATA EXCHANGE



Native software providing process control, traceability, warehouse management, and total information exchange.



DATA HISTORY



BATCH CONTROL



BARCODE SYSTEM



BATCH REPORT



DYNAMIC VISUALIZATION



#### **FERMENTATION**

Fermentation tanks, yeast melters and bread re-work dissolvers for sourdough, pre-dough and poolish.



HEALTHY



TASTY



**NATURAL** 



PARAMETER CONTROL



**FLEXIBILITY** 



**CLEAN IN PLACE** 

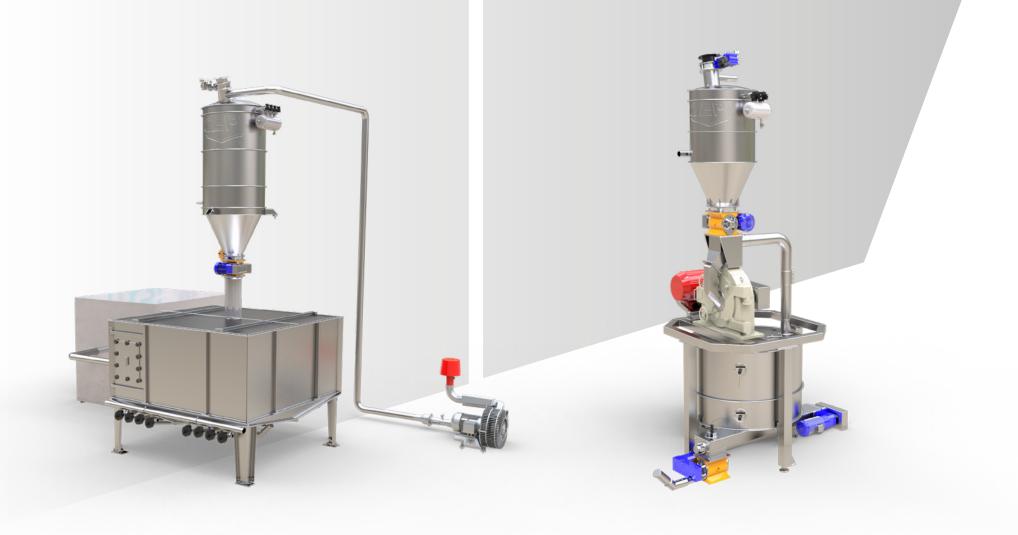


Automated bulk-handling systems for sourdough bread, with customizable technology for the preparation, storing and dosing of sourdough.



#### **SOURDOUGH**





Centralized system for the gradual, automatic and independent reaching of set temperature.

**FLOUR COOLING** 

System for the grinding of crystal sugar with automatic feeding and storage tank with stirrer.

**SUGAR MILL** 





Systems for the preparation, storage and dosage of invert sugar. Fully or partially automatic with total control of parameters.

Technology for the cold dosing in paste form of fat, margarine and butter, with total temperature control.



**INVERT SUGAR** 

**COLD DOSING** 



Dosing of fat products in liquid form with optimized circulation and total temperature management.

**FAT TANK** 

Rework systems for bread and similar products, as well as biscuit including liquid recovery of sandwich biscuit scraps.

**SCRAP REWORK** 





Centralized systems for the production, storing and dosing of salt solution. For an easier amalgamation of salt in the dough.

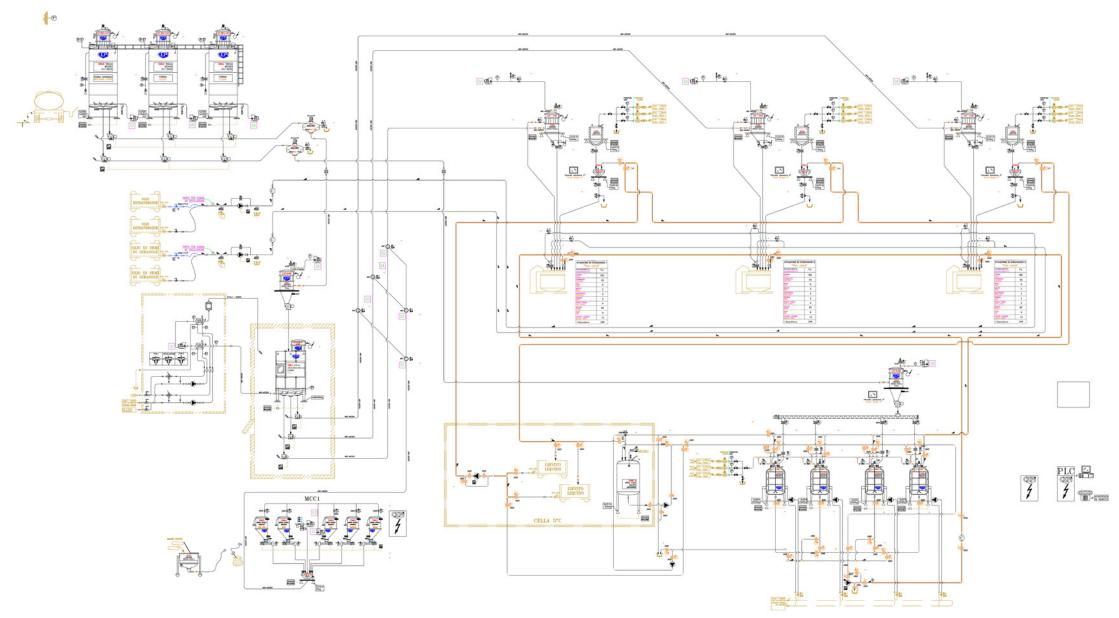
Completely eco-sustainable sanitization and total disinfestation of silos by heat, against pests of flour, bacteria and fungi.

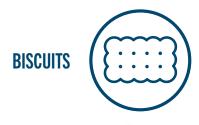


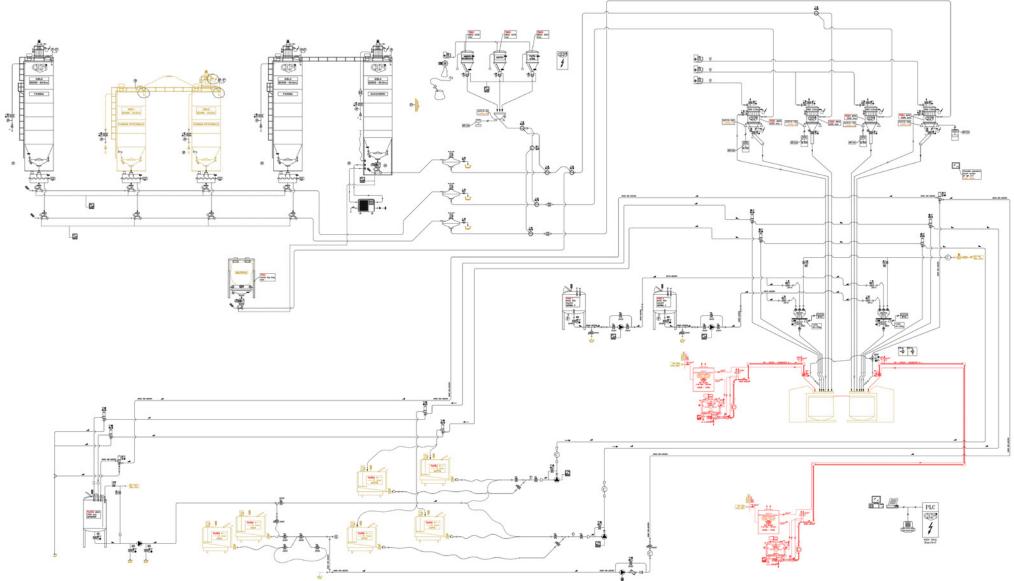
**SALT SOLUTION** 

**HEAT TREATMENT** 

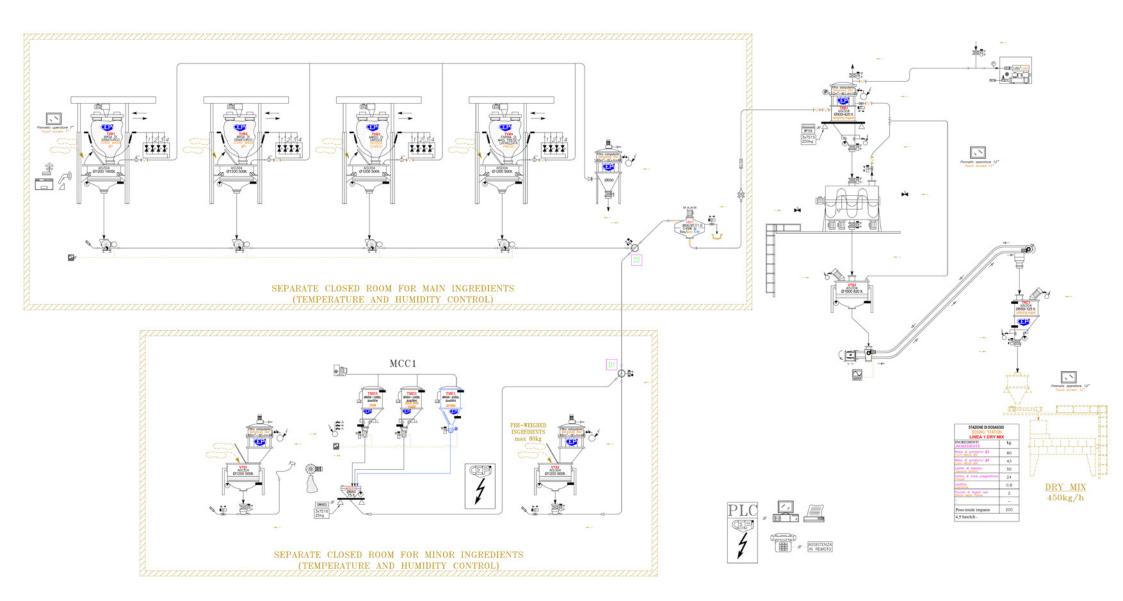




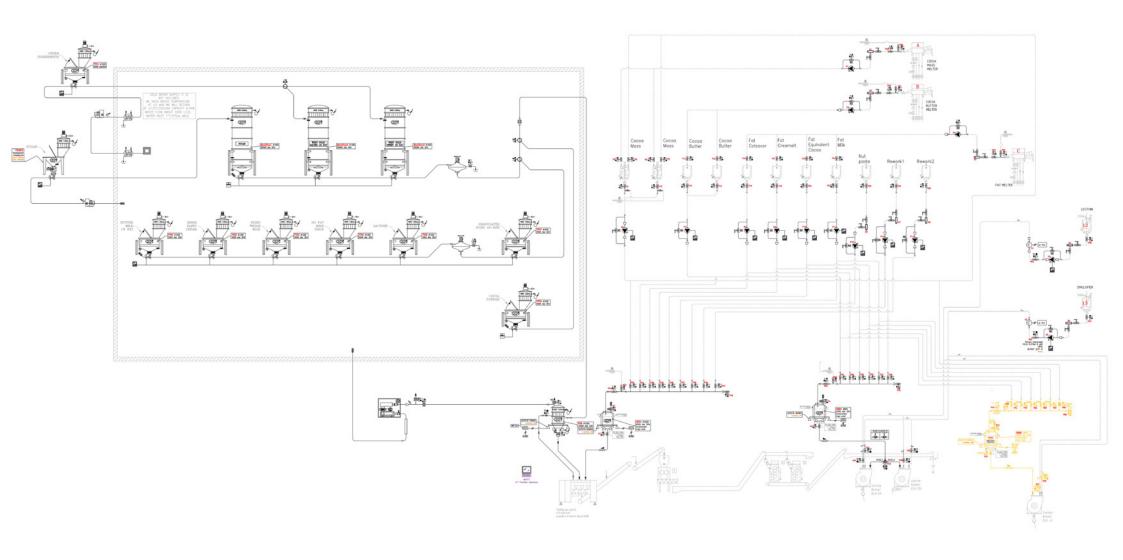






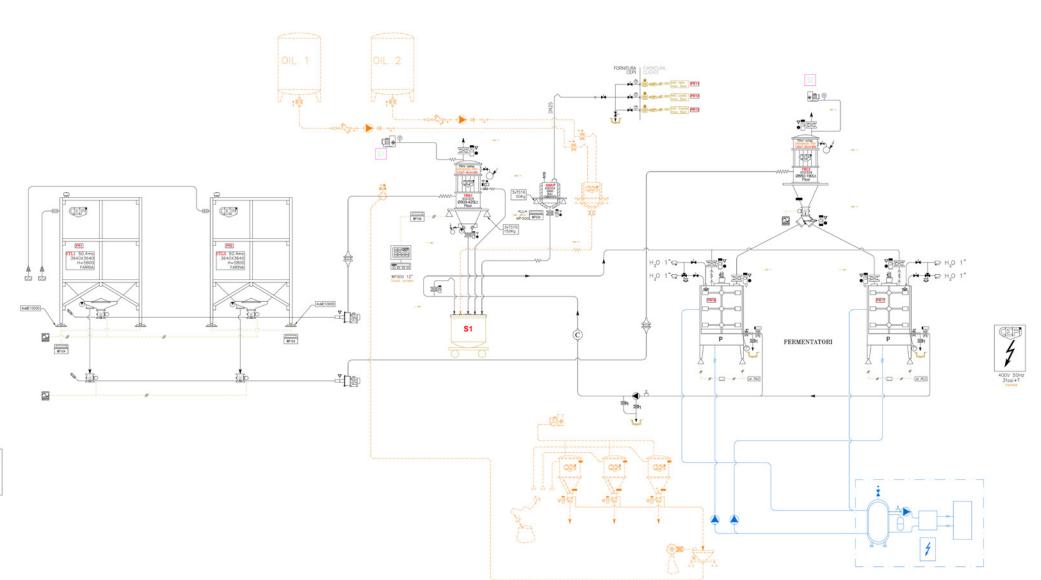






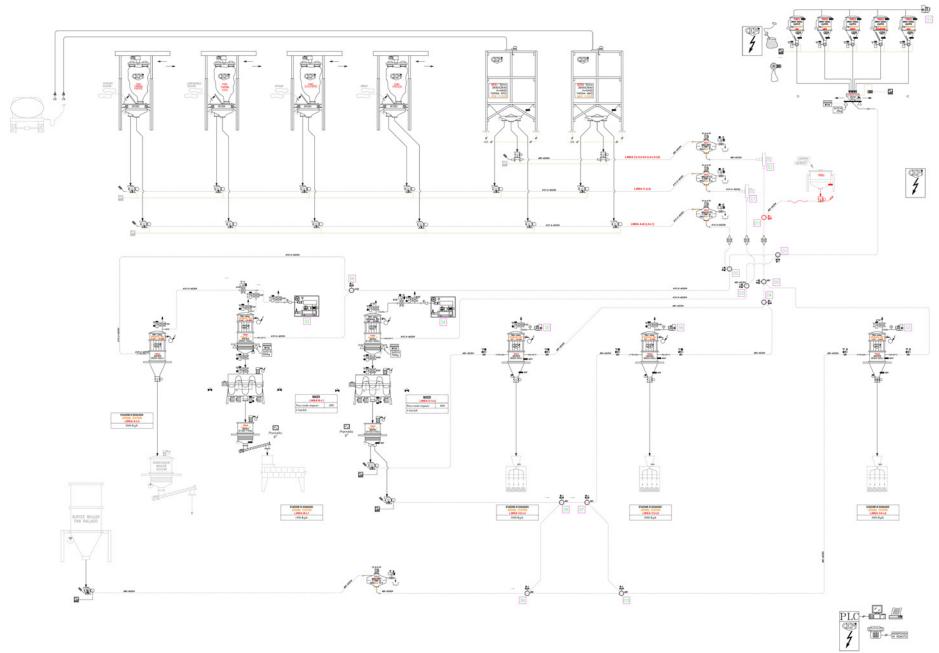




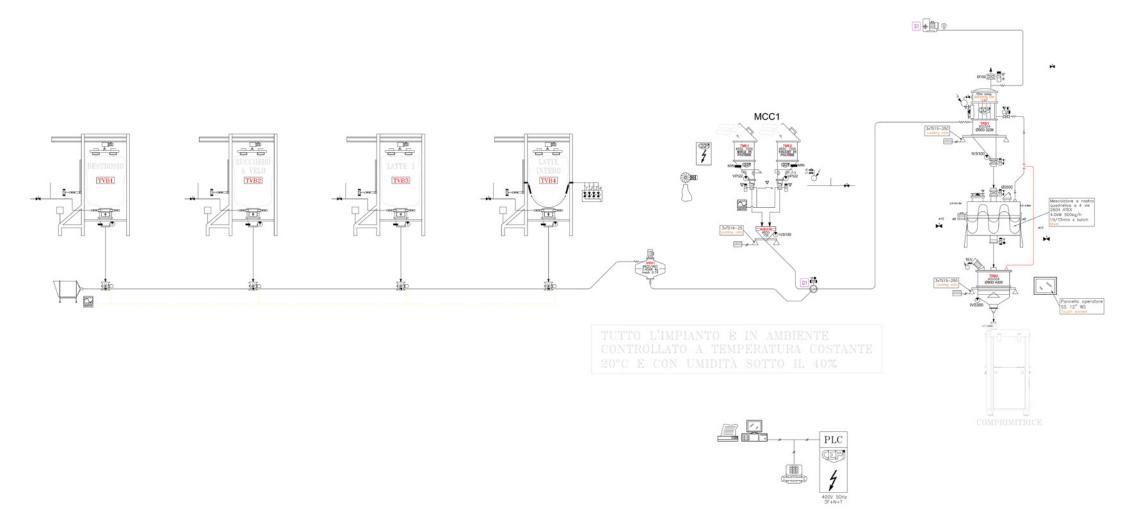


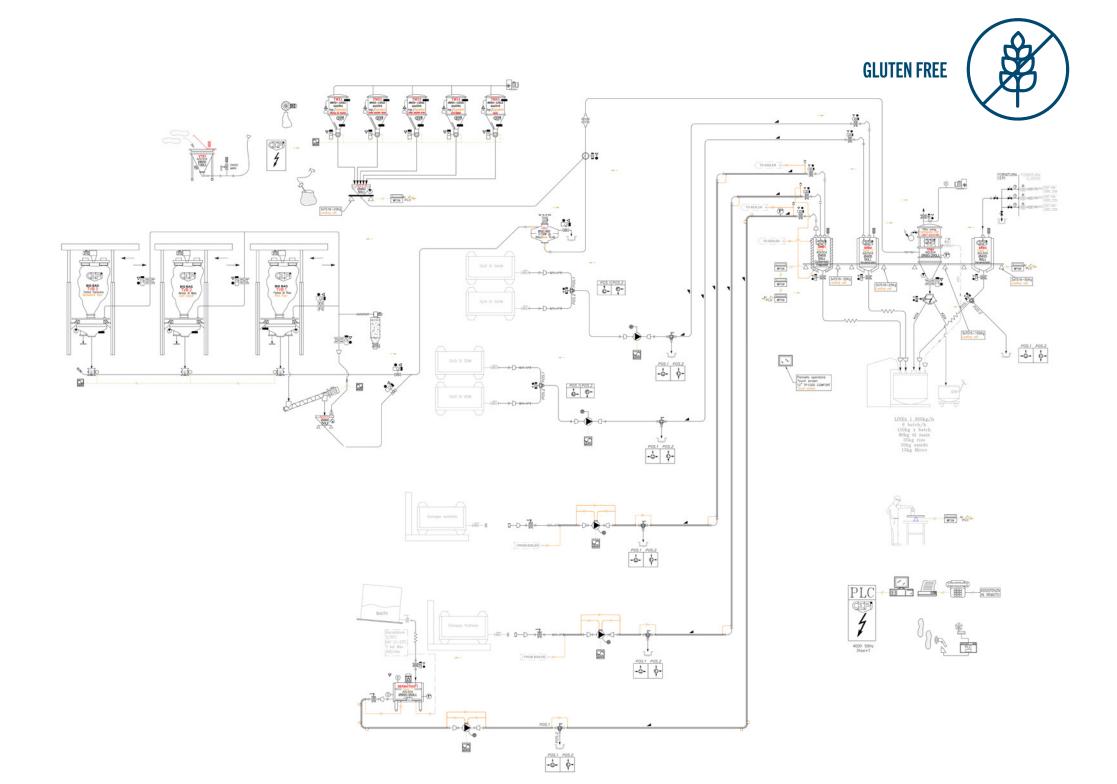












## AFTER-SALES SERVICE

#### **REGULAR, SEAMLESS AND LOCAL**

Over the past four decades, we have built a rich network of trusted partners across five continents.

We can offer local sales and technical support, as well as commissioning and service.

TECHNICAL SUPPORT

START UP











## STRATEGIC GOALS

INCREASED PRODUCTION CAPACITY

OPTIMIZING THE Workflow

INCREASED TRAINING

RESEARCH AND DEVELOPMENT

MORE TESTS AND PROTOTYPES

PRODUCT AND PROCESS QUALITY

MORE CORPORATE WELFARE SUSTAINABILITY
OF ALL
PROCESSES



**Structural** steel elements



**Non-electric devices** intended for atmospheres



**Insulation** system from **explosions** 



**Health and safety** at work



**Gender equality,** diversity and inclusion







#### The 5Ps of CEPI

Doing good by People and by the Planet with Partnership, Prosperity and Peace



### SUSTAINABLE **TECHNOLOGIES**

#### SUSTAINABLE GALS DEVELOPMENT GALS















13 CLIMATE ACTION

















## CIRCULAR PRODUCT



Suitable for reuse 83%
Suitable for recycling 15%
Disposal 2%
Recycling efficiency 84%
Durability 30 years



## **QUALITY EDUCATION**



The ATENA program triples legal obligations by providing training to our employees

Close relationship with local schools and universities Learning opportunities, internships and dissertations Equipment to help with training in school workshops









## COMMUNITY & GIVING BACK



Scrap recovery workshops
Social reintegration
Close relationship with local schools and universities
Training aimed at vulnerable groups





#### GENDER EQUALITY

## WELFARE CHAMPIONS

#### MEDICAL RESEARCH





Benefits program to facilitate reconciliation of work and personal life

**Training** 

**Events and workshops** 



Wide range of benefits with the support of a non-profit platform and welfare managers

**Psychological Support** 

Weekly physical activities

Care of the company relationship



Sponsor of IOR, dedicated to fight cancer since 1979

Our partnership allows us to help with research projects and support cancer patients and survivors



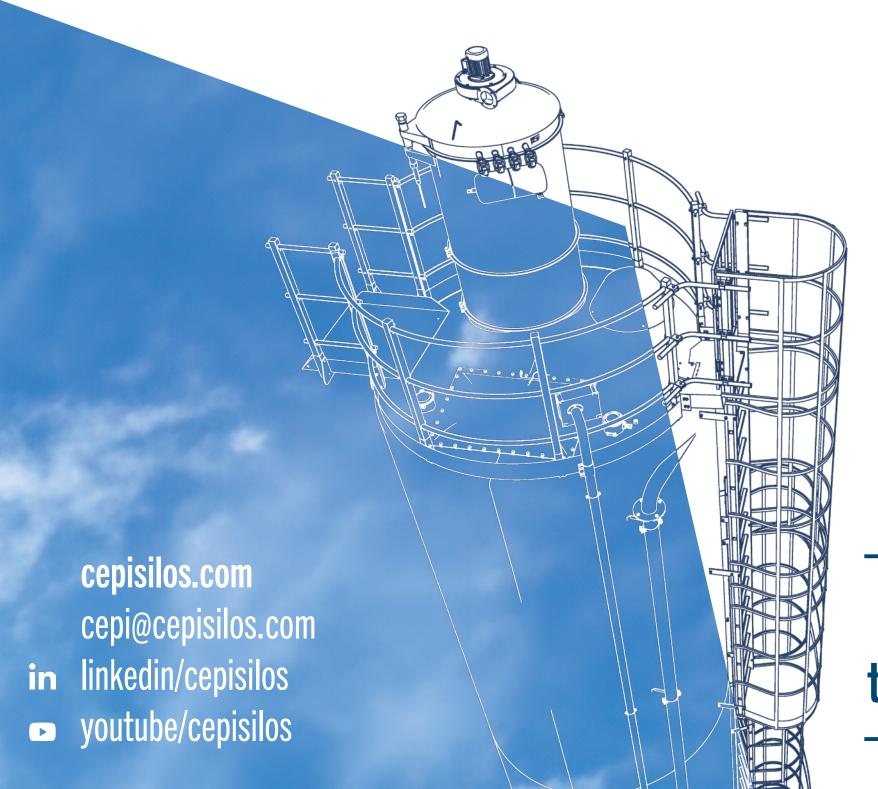
Selected among more than 6,500 candidates





#### **Heart of technology**





heart of technology